

## Spoked Handwheels

Aluminum, Plain, Rim Polished

### SPECIFICATION

#### Types

- Type **A**: Without handle
- Type **R**: With revolving handle

#### Bore codes

- Version **B**: Without keyway
- Version **K**: With keyway DIN 6885-1 P9

#### Wheel body

- Aluminum
- Hub machined
  - Rim
    - Turned on all sides
    - Radial and axial runout < 0,4
    - Rim high-polished
    - Unmachined body matt shot-blasted

#### Revolving handle GN 798 (see page 577)

- Plastic, Polyamide (PA)
- Black, matte finish
  - Spindle steel
    - Zinc plated, blue passivated



### INFORMATION

Spoked handwheels GN 322 are used for making adjustments or driving mechanisms.

Type R transmits fast adjustment movements via the revolving handle with decoupling. The revolving handle can be held firmly and safely while cranking.

For precise adjustment, the force applied by hand is transmitted via the rim.

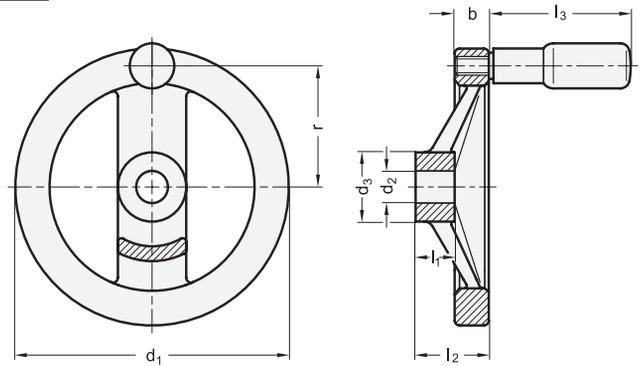
Spoked handwheels can also be ordered with cross holes GN 110.

### ACCESSORY

- GN 184 Countersunk Washers (for Axial Fastening) (see page 971)

### TECHNICAL INFORMATION

- Keyway P9 DIN 6885-1 (see page A16)
- Cross holes GN 110 (see page A17)
- ISO-Fundamental Tolerances (see page A21)



\* Complete with

- B** without keyway      **K** with keyway

#### GN 322-A

Description	d <sub>1</sub>	d <sub>2</sub> H7 Bore	b	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	r	Ø Handle GN 798	⚖
GN 322-125-*12-A	125	12	15	31	18	33	61.5	54	22	310
GN 322-125-*14-A	125	14	15	31	18	33	61.5	54	22	308
GN 322-140-*14-A	140	14	16.5	36	19	36	76.5	61	24	402
GN 322-140-*16-A	140	16	16.5	36	19	36	76.5	61	24	397
GN 322-160-*14-A	160	14	18	36	20	39	76.5	71	24	539
GN 322-160-*16-A	160	16	18	36	20	39	76.5	71	24	530
GN 322-200-*18-A	200	18	20.5	42	24	45	86.5	89	25	870
GN 322-200-*20-A	200	20	20.5	42	24	45	86.5	89	25	870
GN 322-250-*22-A	250	22	23	48	28	51	86.5	113	25	1490
GN 322-250-*26-A	250	26	23	48	28	51	86.5	113	25	1490

#### GN 322-R

Description	d <sub>1</sub>	d <sub>2</sub> H7 Bore	b	d <sub>3</sub>	l <sub>1</sub>	l <sub>2</sub>	l <sub>3</sub>	r	Ø Handle GN 798	⚖
GN 322-125-*12-R	125	12	15	31	18	33	61.5	54	22	396
GN 322-125-*14-R	125	14	15	31	18	33	61.5	54	22	393
GN 322-140-*14-R	140	14	16.5	36	19	36	76.5	61	24	511
GN 322-140-*16-R	140	16	16.5	36	19	36	76.5	61	24	414
GN 322-160-*14-R	160	14	18	36	20	39	76.5	71	24	613
GN 322-160-*16-R	160	16	18	36	20	39	76.5	71	24	625
GN 322-200-*18-R	200	18	20.5	42	24	45	86.5	89	25	1017
GN 322-200-*20-R	200	20	20.5	42	24	45	86.5	89	25	1010
GN 322-250-*22-R	250	22	23	48	28	51	86.5	113	25	1500
GN 322-250-*26-R	250	26	23	48	28	51	86.5	113	25	1579

\* Weight bore code B

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